

DISC SERVICE AND REPLACEMENT ASSEMBLY INSTRUCTIONS

1. **The disc is delivered ready to mount to vehicle. Do not tighten or loosen fasteners.**
2. Items A-I are available as a Hardware Pack, and should be ordered with replacement rotors.
3. Items D-G assemble as shown and alternate around the hat with assembled items H and I. There are 5 assemblies of each type for a total of 10 alternating around the hat.
4. Apply a high temperature thread locking fluid to items G and I, M5 cap screw.
5. **Torque cap screw to 5 Ft/Lb, (60 In/Lb or 7 N/M) Do not over-tighten.**
6. Replace hardware pack each time rotor rings are replaced.

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| A. | Rotor ring | F. | Flat washer (silver) |
| B. | Brake hat | G. | M5 Cap screw |
| C. | Drive bushing | H. | Belleville spring washer (dark gray) |
| D. | Square washer | I. | M5 Cap screw (typ. 2-3mm shorter than G.) |
| E. | Spring clip | | |

